

Repair Process Board

A. PANEL REPAIR



1 Preparation is Key. Degrease in accordance with paint company recommendations.



2 Remove paint from damaged area using a gear driven/planetary sander and **3M™ Hookit™ Purple+ Multihole Abrasive Disc P80 (50524)** then feather out area using **P180 (50527)**.



3 Mix and apply **3M™ Multipurpose Body Filler (50658)** to damaged area, avoiding surrounding paintwork.



4 Apply **3M™ Dry Guide Coat (09560)**.



5 Hand sand filler area using **3M™ Hookit™ Purple+ Multihole abrasive sheet P80 (30623)**.



6 Re-apply **3M™ Dry Guide Coat (09560)**. Feather out edges using **3M™ Hookit™ Purple+ Multihole Abrasive Sheets P180 (30619)**.



7 Finish with a **3M™ Hookit™ Purple+ Multihole Abrasive Disc P180 (50527)**.



8 Check repairs, then move vehicle into primer preparation area.