

REFINISHING LEATHER

MATERIALS



&



39362 SEM SOAP & gray scuff pads



&



3835() PLASTIC & LEATHER PREP
& lint free towels



or

&



Gray scuff pads or 400-600 grit sandpaper
& 3835() PLASTIC & LEATHER PREP.



or



SURE-COAT™
or CLASSIC COAT™

INSTRUCTIONS

- 1 Clean first with **39362 SEM SOAP** and a gray scuff pad. Scrub thoroughly, paying close attention to textured or recessed areas. Wipe **39362** with a clean damp towel to remove all residue.



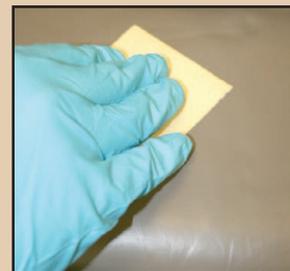
- 2 Clean with **3835() PLASTIC & LEATHER PREP** using a clean lint free towel and wiping in one direction. If contamination still exists after cleaning, water will bead on the surface. Repeat until beading no longer occurs.



TECH TIPS

Wiping in one direction will remove contaminants from the surface, rather than smearing contaminants around.

- 3 Scuff the leather with a clean gray scuff pad or 400-600 grit sandpaper. Blow off dust and clean again with **3835()**.



- 4 Apply **SURE-COAT** (see page 7) or **CLASSIC COAT** (see page 8).

SURE-COAT™ APPLICATION

INSTRUCTIONS

1 SURE-COAT is ready to use. Hand stir or shake well to make sure color is consistent. SURE-COAT may appear foamy; however, bubbles will dissipate during application.

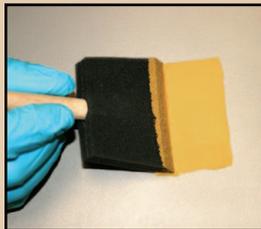


2 16004 SURE-COAT CROSS LINKER may be added (5g/pint) to increase the durability of SURE-COAT to the effects of most cleaning chemicals.



3 While SURE-COAT is ready to spray, 16754 SURE-COAT REDUCER is available for additional versatility.

4 When brushing SURE-COAT, use 05500 POLY-BRUSH. Apply one light coat followed by two medium wet coats. Allow 5-10 minutes flash time between coats. Apply sufficient coats to achieve hiding. **NOTE:** Allow SURE-COAT to dry sufficiently between coats to avoid brush marks.



5 If not using dedicated waterborne equipment, flush gun with 77743 XXX GUN CLEANER followed by water prior to application.



6 Hold gun 6-8" from the surface. Use 25-30 psi from non-HVLP equipment or 8-10 psi at the cap for HVLP equipment. Apply one light coat followed by two medium wet coats. Allow 5-10 minutes flash time between coats.

NOTE: Dry time is dependent on relative humidity and air circulation. Allow 10 minutes before baking. Curing can be accelerated with a fan or an infrared curing system placed 3-4 feet from the surface. **CAUTION:** Do not exceed 140°F (60°C) or bake for longer than 30 minutes.

7 Flush equipment with 77753 XXX WATERBORNE GUN CLEANER until all product has been removed.

Should a different sheen be desired, SURE-COAT offers three companion clears. These include 1670() HIGH GLOSS CLEAR for the "wet look," 1671() SATIN GLOSS CLEAR for "medium sheen" and 1672() LOW LUSTER CLEAR for interior instrument panels. Two coats is generally sufficient.

To lower gloss, add 16808 SURE-COAT FLATTENER to your intermix formula. Remember to always spray a test panel to check color and gloss.

TECH TIPS

- SURE-COAT can be recoated within 24 hours without additional surface preparation. Blow off dirt or lint and recoat.
- Even though film is dry to the touch, the substrate should not be subjected to heavy abuse or abrasion for 24 hours.

MATERIALS



16739 SURE-COAT 1/2 GALLON MIXING SYSTEM
16749 SURE-COAT PINT MIXING SYSTEM



16004 SURE-COAT CROSS LINKER
16754 SURE-COAT REDUCER
77743 XXX GUN CLEANER
77753 XXX WATERBORNE GUN CLEANER
16808 SURE-COAT FLATTENER

