



SPECIALISED REFINISHING
PAINTS AND THINNERS

RECOMMENDED FOR:

BARE STEEL
-
ALUMINIUM
-
GALVANISED METAL
-
ZINTEC PANELS
-
NEW PANELS
-
OLD FINISHES
-
BODY FILLER
-
FIBRE GLASS
-
MOST TYPE OF RIGID
PLASTIC BUMPERS &
PANELS
-
FEATURES:

EASY TO APPLY
-
EASY TO FLAT
-
ABSOLUTELY SUPERB
ADHESION
-
EXCELLENT FILLING
POWER
-
SAG & RUN RESISTANT
-
FAST AIR DRY
RECOATABLE WITH
COLOUR IN ONE HOUR
-
APPROX TWICE THE BUILD
OF CELLULOSE PRIMER
-
LITTLE OR NO SINKAGE
WHEN OVERCOATED WITH
FINISHING COATS
-
ISOCYANATE FREE
-
CHROMATE FREE

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SUPER*ETCH

DESCRIPTION: SUPER*ETCH Primer is a fast drying, high solids, isocyanate free and chromate free tough two-pack etch primer filler. It possesses good corrosion inhibiting properties and absolutely superb adhesion.

SUITABLE SUBSTRATES & PREPARATION:

- (a) BARE STEEL, STAINLESS STEEL, ALUMINIUM, ZINTEC or GALVANISED METALS – panel wipe is not sufficient, must be thoroughly degreased and scuffed with machine sander (P.180/220). New galvanized steel should be treated with a T-wash.
- (b) NEW PANEL PRIMER, SOUND & THOROUGHLY THROUGH HARDENED OLD FINISHES, POLYESTER FILLING MATERIALS, ETC – thoroughly degrease and flat with wet or dry paper (P.280/380).
- (c) G.R.P. (fibreglass) or RIGID PLASTIC BUMPERS AND PANELS – thoroughly degrease and scuff with machine sander (P. 180/220) where applicable.
- (d) THERMO PLASTIC ACRYLIC – SUPER*ETCH can be applied over TPA but cellulose top coats are not recommended as there may be a reaction with TPA if heavy wet coats of colour are applied. Care should be taken with two-pack solid colour, and clear over base systems over TPA. Heavy coats applied wet on wet should be avoided. Normal coats should be applied allowing flash off times as recommended by the manufacturer.

MIXING RATIO: one part **SUPER*ETCH PRIMER** to one part **ACTIVATOR**

POT LIFE: Approximately three days when activated

SPRAY GUN FLUID

TIP AND AIR CAP: 1.5 mm/1.8 mm 30 air cap

WORKING PRESSURE: 50/60 lbs sq in (3-4 bars)

COVERAGE: 8 sq mtrs per litre per full single coat

APPLICATION:

1. ALL STANDARD JOBS – Apply one mist coat followed by 2/3 single coats at 10 minute intervals. Further single coats can be applied to give greater build for filling deeper sanding marks, etc. One single coat gives an approximate film thickness of one thou in (25 microns). Heavy coats should be avoided at all times.
2. MOST TYPES OF RIGID PLASTIC BUMPERS. Apply one mist coat followed by one single coat only.